



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEA62309
Job Sheet 194453



Part No: RBEA62309

Job Qty: 1 pcs

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/2/19

Job Tracking No:

Due Date: 6/20/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62309 rev.T IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP/IPP Rev.B 19.02.28 drawing revision
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - Issue SN	1 pcs	6/20/19		0.00	0.00	Small Fab - 1		MLL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
105	Small Fab - 2 - B4B	1 pcs	6/20/19		0.00	2.22	Small Fab - 1 - B4B		MLL
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
120	QC 5	1 pcs	6/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		



Container No: S200906



Part: RBEA62309

Job No: 194453

Serial No/Batch: S200906

Revision: T

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/29/19

Plex 5/2/19 1:56 PM Dart.lajeunesse.marie

JUL 30 2019 **DAS**
40
9-89

130 Packaging 3-1 - Stock - B4B 1 pcs	6/20/19	0.00 0.00	QC 5 - 40	
			Packaging 3 - 1 - B4B	
			Packaging 3 - 2 - B4B	
			Packaging 3 - 3 - B4B	
			Packaging 3 - 4 - B4B	
			Packaging 3 - 5 - B4B	DAS
			Packaging 3 - 6 - B4B	28
			Packaging 3 - 7 - B4B	9-89
			Packaging 3 - 8 - B4B	
			Packaging 3 - 9 - B4B	
			Packaging 3 - 10 - B4B	
			Packaging 3 - 11 - B4B	
			Packaging 3 - 12 - B4B	
			Packaging 3 - 13 - B4B	
			Packaging 3 - 14 - B4B	
			Packaging 3 - 15 - B4B	
			Packaging 3 - 16 - B4B	
			Packaging 3 - 17 - B4B	
			Packaging 3 - 18 - B4B	
			Packaging 3 - 19 - B4B	
			Packaging 3 - 20 - B4B	
			Packaging 3 - 21 - B4B	
			Packaging 3 - 22 - B4B	
			Packaging 3 - 23 - B4B	
			Packaging 3 - 24 - B4B	
			Packaging 3 - 25 - B4B	
			Packaging 3 - 26 - B4B	
			Packaging 3 - 27 - B4B	
			Packaging 3 - 28 - B4B	
			Packaging 3 - 29 - B4B	
			Packaging 3 - 30 - B4B	
			Packaging 3 - 31 - B4B	
			Packaging 3 - 32 - B4B	
			Packaging 3 - 33 - B4B	
			Packaging 3 - 34 - B4B	
			Packaging 3 - 35 - B4B	
			Packaging 3 - 36 - B4B	
140 QC 21 - FG 1 pcs	6/20/19	0.00 0.00	QC 21 - FG - 21	
			QC 21 - FG - 70	AUG 01 2019
			QC 21 - SA - 53	

RB001A

Part Op 100 - Issue S/N. No labor cost associated with this operation
 Descriptions: 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
 APP-1750-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and
pack case as per drawing.
 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1750-E	Pelican Case 1750	1 Ea (1 ea)	100-Small Fab - Issue SN	5100612
5274T761	Polypropylene Vial for Flange Wrench Bolts	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5120466
7189K31	Cable Ties Black	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5038430
9052000	10" Mini Bungee Cord	4 Ea (4 ea)	105-Small Fab - 2 - B4B	5036096
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	105-Small Fab - 2 - B4B	5163934
NAS1756-12	Remove Before Flight	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5139216
RB41011	Dart Tooling Placard, Aluminum	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5021040
RBE-350DAMPER	Damper Spanner Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5177621
RBE-350HYD	Hydraulic Accumulator Fitting Gauge	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5198178
RBE-350INCLINOMETER	Inclinometer	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5184009
RBE-350TDRS	Tail Rotor Driveshaft Bearing Run-Out Gauge	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5129866
RBE-350TEMP	Temperature Probe	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186244
RBE350A93-3200-20-1	Main Gear Box/Rotor Brake Retaining Nut Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5115438
RBE350A93-3205-00E	Engine Gear Box Input Flange Holding Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5169976
RBE350A93-3205-00T	Tail Rotor Gear Box Input Flange Holding Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5168994
RBE350A93-3300-20	Tail Rotor Hub Socket	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5172249
RBE350A93-3302-02	Tail Rotor Hub Lock Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197158
RBE350A93-3303-02	Tail Rotor Head Body Extractor Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5191505
RBE350A93-3305-20-1	Tail Gearbox Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5172280
RBE350A93-3307-00	Tail Gearbox Seal Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5188513
RBE350A93-3312-03	Tail Rotor Hub Bushing Replacement Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186350
RBE350A93-3316-20-1	Rotating Star Replacement Wrench	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5168539
RBE350A93-3317-20	Tail Rotor Hub Insert Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5172722
RBE350A93-3400-00	Drive Shaft Thimble	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5115898
RBE350A93-3500-00	Bearing Extractor	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186607
RBE350A93-3501-20	Extraction Tool, Hydraulic Pump Pulley Bearing	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5122654
RBE350A94-2704-00	Pedals Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5186633
RBE350A94-2706-00	Rigging Pin Set	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197835
RBE350A94-2708-01	Tail Rotor Blade Locking Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5191362
RBE350A94-3301-00	Tail Rotor Accelerator Support	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5188542
RBE350A94-3700-A	Swashplate Immobilizing Tools Long Brace & Parts	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5187059
RBE350A94-3700-B	Swashplate Immobilizing Tool, Short Brace Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197932
RBE350A94-3700-C	Swashplate Immobilizing Tools Adjustable Brace	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5183103
RBE350A94-3701-00	7" Main Rotor Rigging Tool	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5196837
RBE350A94-5201-20	Cartridge, Dummy, Fuel	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5178016
RBE703A94-1130-01	Main Rotor Blade Trim Tab Tools Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5187513
RBE703A95-0505-00-15	TGB Drain Tube Quill Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5191040
RBE703A95-0508-00-15	MGB Drain Tube Quill Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197853
RBE703A95-0508-00-17	MGB Drain Tube Hose Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5192352
RBE703A95-0520-01-17	Engine & Hydraulic Drain Tube Quill Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5196827
RBE703A95-0520-01-19	Engine & Hydraulic Drain Tube Hose Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5194491
RBEA62309-2	Bottom Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5180609
RBEA62309-3	Stiffener Assembly	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5194576
RBEA62309-6	Top Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5180610
RBEA62309-7	Top Foam Cushion use in case APP-1750-E	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5180611
RBEA62309-8	Top Shelf Placard	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5198644
RBEA62309-9	Bottom Shelf Placard	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5198484
RBEA62310	AS350/355 Engine Strut	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5198151
RBT18025-13	Linear Scale (50 lbs)	1 Ea (1 ea)	105-Small Fab - 2 - B4B	5196952
RBW109-3101-58-1-1	Hammer, Steel	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197909
RBW109-3101-58-2-1	Hammer, Aluminum	1 pcs (1 ea)	105-Small Fab - 2 - B4B	5197081

51X

491

4-3

RBE703A94-1130-01-23

5178120

RBE703A94-1130-01-01

5187057

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - Issue SN 105-Small Fab - 2 - B4B	APP-1750-E	1	7	0
	5274T761	1	21	0
	7189K31	1	757	0
	9052000	4	59	0
	97524A032	4	305	0
	NAS1756-12	1	202	0
	RB41011	1	337	0
	RBE-350DAMPER	1	1	0
	RBE-350HYD	1	10	0
	RBE-350INCLINOMETER	1	17	0
	RBE-350TDRS	1	17	0
	RBE-350TEMP	1	3	0
	RBE350A93-3200-20-1	1	9	0
	RBE350A93-3205-00E	1	7	0
	RBE350A93-3205-00T	1	8	0
	RBE350A93-3300-20	1	20	0
	RBE350A93-3302-02	1	3	0
	RBE350A93-3303-02	1	3	0
	RBE350A93-3305-20-1	1	27	0
	RBE350A93-3307-00	1	1	0
	RBE350A93-3312-03	1	3	0
	RBE350A93-3316-20-1	1	19	0
	RBE350A93-3317-20	1	19	0
	RBE350A93-3400-00	1	39	0
	RBE350A93-3500-00	1	3	0
	RBE350A93-3501-20	1	10	0
	RBE350A94-2704-00	1	4	0
	RBE350A94-2706-00	1	3	0
	RBE350A94-2708-01	1	1	0
	RBE350A94-3301-00	1	6	0
	RBE350A94-3700-A	1	3	0
	RBE350A94-3700-B	1	6	0
	RBE350A94-3700-C	1	1	0
	RBE350A94-3701-00	1	9	0
	RBE350A94-5201-20	1	4	0
	RBE703A94-1130-01	1	0	0
	RBE703A95-0505-00-15	1	1	0
	RBE703A95-0508-00-15	1	0	0
	RBE703A95-0508-00-17	1	0	0
	RBE703A95-0520-01-17	1	6	0
	RBE703A95-0520-01-19	1	6	0
	RBEA62309-2	1	8	0
	RBEA62309-3	1	2	0
	RBEA62309-6	1	8	0
	RBEA62309-7	1	8	0
	RBEA62309-8	1	18	0
	RBEA62309-9	1	3	0
	RBEA62310	1	2	0
	RBT18025-13	1	11	0
	RBW109-3101-58-1-1	1	6	0
	RBW109-3101-58-2-1	1	6	0
Part Specifications				
Specifications could not be found.				

Plex 5/2/19 1:56 PM Dart.lajeunesse.marie

SHOP COPY
RETURN TO

ENGINEERING

UNCONTROLLED

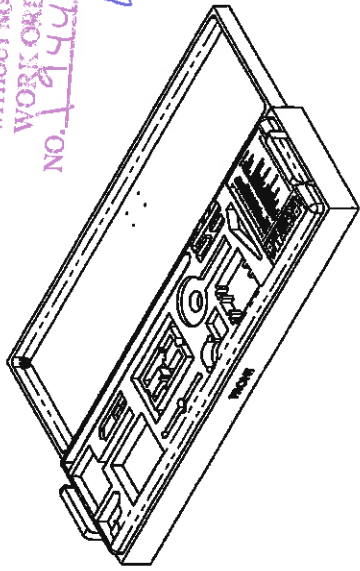
SUBJECT TO AMEND

WITHOUT NOTIC

WORK ORDER

NO. 194453

19-05-02



RBEA62309 AS350/355 FIELD MAINTENANCE KIT

ITEM #	QTY	PART #	PART TITLE
-1	1	RBEA62309-1	PACKAGING ASSEMBLY
-2	1	RBEA62309-2	TOP SHELF PLACARD
-3	1	RBEA62309-3	BOTTOM SHELF PLACARD
-4	1	RBEA62309-4	HIGHLAND#9052000 OR EQUIV. (BUNGEE CORD 1/4" DIA. X 10" LG.)
-5	1	RBEA62309-5	NAS 1708-12 (REMOVE BEFORE FLIGHT FLAG)
-6	1	RBEA62309-6	McMaster#189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-7	1	RBEA62309-7	McMaster#2741781 OR EQUIV. (PLASTIC VAL 2" DIA. X 1-5/8" HT.)
-8	1	RBEA62309-8	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-9	1	RBEA62309-9	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-10	1	RBEA62309-10	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-11	1	RBEA62309-11	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-12	1	RBEA62309-12	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-13	1	RBEA62309-13	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-14	1	RBEA62309-14	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-15	1	RBEA62309-15	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-16	1	RBEA62309-16	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-17	1	RBEA62309-17	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-18	1	RBEA62309-18	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-19	1	RBEA62309-19	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-20	1	RBEA62309-20	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-21	1	RBEA62309-21	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-22	1	RBEA62309-22	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-23	1	RBEA62309-23	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-24	1	RBEA62309-24	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-25	1	RBEA62309-25	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-26	1	RBEA62309-26	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-27	1	RBEA62309-27	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-28	1	RBEA62309-28	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-29	1	RBEA62309-29	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-30	1	RBEA62309-30	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-31	1	RBEA62309-31	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-32	1	RBEA62309-32	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-33	1	RBEA62309-33	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-34	1	RBEA62309-34	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-35	1	RBEA62309-35	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-36	1	RBEA62309-36	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-37	1	RBEA62309-37	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-38	1	RBEA62309-38	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-39	1	RBEA62309-39	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-40	1	RBEA62309-40	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-41	1	RBEA62309-41	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-42	1	RBEA62309-42	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-43	1	RBEA62309-43	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-44	1	RBEA62309-44	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-45	1	RBEA62309-45	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-46	1	RBEA62309-46	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-47	1	RBEA62309-47	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-48	1	RBEA62309-48	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-49	1	RBEA62309-49	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-50	1	RBEA62309-50	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-51	1	RBEA62309-51	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-52	1	RBEA62309-52	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-53	1	RBEA62309-53	McMaster#7189K31 OR EQUIV. (NYLON CABLE TIES 5-1/2" LG. X 1-1/8" MAX. BUNDLE DIA.)
-54	4	McMaster#7254A022 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

REV.	DESCRIPTION	ECN #	BY
T	REPLACED ITEM -5 WITH DTSP-10002 ITEM -5 WAS McMaster#97474651 OR EQUIV. IS McMaster#97484341 OR EQUIV. -3 DIM WAS 3.50 REF IS 3.28 -4 DIM WAS 0.2810.287 THRU IS 0.287 THRU -6 DIM WAS 1.83 REF IS 1.83	19-666	KPT
S	SEE PREVIOUS REVISIONS FOR MORE INFORMATION ITEM -10 WAS ITEM -9 ITEM -11 WAS ITEM -10 ITEM -12 WAS ITEM -11 ITEM -13 WAS ITEM -12 UPDATED BOM TO REFERENCE CORRECT TOOL NUMBERS TO BE INCLUDED IN KIT -6 ADDED HEAT CUT NOTE -8 ENGRAVING FOR BOTTOM SHELF REMOVED. UPDATED ENGRAVING -9 IS BOTTOM SHELF PLACARD. -10 PIN WAS McMaster#8855703 (ELASTIC TIE DOWN) OR EQUIV. IS HIGHLAND#9052000 (ELASTIC TIE DOWN) OR EQUIV.	19-600	KPT

DESIGN	DRAWN	CHECKED	MFG. APPR.	APPROVED	DATE
					3/27/2019
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
TOOL PART # RBEA62309					
TITLE AS350/355 FIELD MAINTENANCE KIT					
REV. T SHEET 1 OF 11 SCALE NTS					
COPYRIGHT © 2019 BY DART AEROSPACE LTD ALL RIGHTS RESERVED. NO PART OF THIS DOCUMENT MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, INCLUDING PHOTOCOPYING, RECORDING, OR BY ANY INFORMATION STORAGE AND RETRIEVAL SYSTEM.					

H:/FORMS/Quality Assurance\approved QA\NCRWO Rev J